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TOSHIBA G8000

80/100/150/225/300 kVA

GUIDE SPECIFICATION THREE PHASE UNINTERRUPTIBLE POWER SUPPLY

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1 SCOPE

1.1 System

These specifications describe a continuous duty, three-phase, on-line, solid-state Uninterruptible Power Supply system, hereafter referred to as the UPS. The UPS shall operate utilizing the existing power distribution system to provide high quality, uninterruptible power to critical loads.

The UPS shall consist of an AC/DC Rectifier, DC/DC Converter/Battery Charger, DC/AC IGBT Inverter, integral static bypass, front-accessible controls, display, and monitor.

2 SYSTEM DESCRIPTION

2.1 Applicable Standards

The UPS shall be designed in accordance with and be compliant with the following sections of the current revisions of the following standards:

UL 1778 Listed
FCC Class A, Article 47, Part 15.B
ISO 9001
ANSI C62.41 (IEEE 587) – Standard for Surge Withstandability
IEC (International Electrotechnical Commission)
National Electrical Code (NFPA-70)
NEMA PE-1
OSHA
ASME

2.2 Components

The UPS shall consist of the following components:

- 1. Diode Rectifier + IGBT Converter
- 2. Input filter
- 3. IGBT Inverter
- 4. Inverter Output Isolation Transformers
- 5. Hybrid Integral Static Bypass (Thyristor Switch with wrap around contactor)
- 6. Microprocessor Controlled Logic and Control Panel

The following components shall be optional:

- 1. Input Isolation Transformers
- 2. Battery Cabinet with DC Breaker
- 3. Toshiba Distribution Cabinet (TDC)
- 4. Maintenance Bypass Panel (Circuit Breaker)
- 5. RemotEye II UPS remote communications and web-based monitor card

- 6. Network communications with MODBUS interface adapter
- 7. Remote Status Alarm Panel (RSAP)

2.3 System Operation

The UPS shall operate as a fully automatic on-line system in the following modes:

1. Normal:

Diode Rectifier and IGBT Converter converts AC input power to DC power for the inverter and charging the batteries. The UPS Inverter output shall be synchronized with the bypass AC source when the bypass source is within the AC input voltage and frequency specifications.

2. Loss of Main Power

When Main Power is lost, the battery option shall automatically back up the inverter so there is no interruption of AC power to the critical load.

3. Return of Main Power

The system shall recover to the operating mode in Item 1 and shall cause no disturbance to the critical load while simultaneously recharging the backup battery.

4. Transfer to Bypass AC source

If the UPS becomes overloaded, or an internal fault is detected, the UPS controls shall automatically transfer the critical load from the inverter output to the bypass AC source without interruption. When the overload or internal warning condition is removed, after a preset "hold" period the UPS will automatically re-transfer the critical load from the bypass to the inverter output without interruption of power to the critical load.

5. Maintenance Bypass/Test Mode

An optional manual make-before-break maintenance bypass panel may be provided to electrically isolate the UPS for maintenance or test without affecting load operation.

3 GENERAL CONDITIONS FOR INSTALLATION

3.1 Required Input Capacity:

The UPS will be available in the following output capacities: 80, 100, 150, 225, and 300 kVA (80, 100, 150, 225, and 300 kW).

3.2 Grounding System:

- A. Ground wiring with grounding resistance less than 10 ohms shall be supplied for the UPS.
- B. It is necessary for the load to be grounded to the same ground point as the UPS, and the ground wiring shall be for the exclusive use of the UPS and load.

3.3 UPS Environment

3.3.1 Standard Environmental Parameters

Operating Temperature

 PF = 1.0 : 32 °F to 86 °F (0 °C to 30 °C)

 PF = 0.8 : 32 °F to 104 °F (0 °C to 40 °C)

 Operating Humidity
 : 30% - 90% (Non-condensing)

Altitude : 3200 ft. (1000 m) (without derating)

Audible Noise

80, 100 kW : 65 db @ 1m 150, 225 kW : 68 db @ 1m 300 kW : 70 db @ 1m

3.3.2 Discharge Heat from UPS at full load.

80 kW : 28,387 Btu/Hr 100 kW : 34,222 Btu/Hr 150 kW : 44,506 Btu/Hr 225 kW : 68,240 Btu/Hr 300 kW : 85,300 Btu/Hr

3.3.3 Clearances for installation

Top :15.75 in. min. from top of UPS to ceiling

Front : 43 7/16 in. min. for maintenance

(Local and regional codes may apply)

Bottom : Zero clearance required
Rear : Zero clearance required
Sides : Zero clearance required.

Base : Channel mounted

3.3.4 Cable Access

80 kW : Bottom Only
100 kW : Bottom Only
150 kW : Top and Bottom
225 kW : Top and Bottom

300 kW : Top Only

4 SYSTEM PARAMETERS

4.1 UPS Requirements:

4.1.1 General Requirements:

Rated Output Capacity : 80/100/150/225/300 kVA

(80/100/150/225/300 kW)

AC/DC Rectifier Type : Diode Bridge + IGBT Converter

	DC/AC Inverter Type External Dimensions 80 kW 100 kW 150 kW 225 kW 300 kW Weight 80 kW 100 kW 150 kW 225 kW 300 kW Floor Loading 80 kW 100 kW 150 kW 150 kW 225 kW 300 kW Insulation Resistance Insulation Breakdown Main circuit	: IGBT PWM Inverter : (W) (D) (H) : 36.8 in.x 32.5 in. x 79.2 in. : 36.8 in.x 32.5 in. x 79.2 in. : 55.1 in.x 31.8 in. x 79.2 in. : 55.1 in.x 31.8 in. x 79.2 in. : 76.8 in.x 33.7 in. x 79.4 in. Unit Wt. (Shipping Wt.) : 1390 lb. (1440 lb.) : 1740 lb. (1790 lb.) : 2467 lb. (2556 lb.) : 2980 lb. (3069 lb.) : 4575 lb. (4725 lb.) : 171 lb./ft.² : 214 lb./ft.² : 203 lb./ft.² : 245 lb./ft.² : 255 lb./ft.² : 3 MΩ as measured with a 500 V Megger : 2 kV AC for 1 minute
	Main circuit External Interface	: 2 kV AC for 1 minute : 1.5 kV AC for 1 minute
	Control Circuit	: 500 V AC for 1 minute
4.0	Cabinet Protection Conformity	: IEC298 IP20
4.2	AC Input:	2 Dl/2 Wins Custon 1
	Configuration	: 3-Phase/3-Wire + Ground
	Rated Voltage	: 480 V : +10% to -15%
	Voltage Variation	: 60 Hz
	Rated Frequency	
	Frequency Variation Input Power Factor	: +/-5% : Greater than 0.99 lagging at 100% load
	Current THD	: < 5% at 100% load < 6% at 25% load
4.3	Charging Function:	
	DC Nominal Voltage	: 360 V
	AC Ripple on DC Bus	: < 0.2% of DC Voltage
	DC Voltage Range	: 288 V to 414 V
	DC Float Charging Voltage	: 405V
	Maximum charging current:	
	80 kW	: 30 A
	100 kW	: 30 A
	160 kW	: 30 A
	225 kW	: 30 A

300 kW : 30 A

AC Ripple on DC Charging Circuit

80 kVA : 0.2% 100 kVA : 0.2% 160 kVA : 0.2% 225 kVA : 0.2% 300 kVA : 0.2%

4.4 Static Bypass:

Rated Voltage (Input) : 480/277 V Rated Voltage (Output) : 480/277 V Rated Frequency : 60 Hz

Number of Phases/Wires : 3 Phase/4 Wire

Description : Thyristor Switch + wrap-around contactor

4.5 Bypass:Input

Configuration : 3-Phase/4-Wire + Ground

Rated Voltage : 480/277 V
Input Synchronization Voltage Range : +/-10%
Rated Frequency : 60Hz
Frequency Variation : +/-5.0%

Frequency Synchronous Range : +/-0.5 Hz, +/-1.0 Hz (Selectable)

Bypass Overload Capacity : 1000% for one cycle, 500% for two cycles

4.6 AC Output:

Configuration : 3-Phase/4-Wire + Ground Rated Capacity : 80/100/150/225/300 kVA (80/100/150/225/300 kW)

400/07777 + 10/

Rated Voltage : $480/277V \pm 1\%$

Effeciency at Full Load

80 kW : 90.6% 100 kW : 91.0% 150 kW : 93.0% 225 kW : 91.9% 300 kW : 92.0%

Voltage Regulation : +/-0.5% (0-100% Balanced Load)

Voltage Adjustment Range : +/-5.0% Rated Frequency : 60Hz

Frequency Regulation : +/-0.01% (Free-Running Mode)

Frequency Synchronous Range : +/-0.5Hz, +/-1.0Hz

Rated Load Power Factor

PF = 1.0 : 32° to 86 °F (0 to 30 °C) PF = 0.8 : 32° to 104 °F (0 to 30 °C)

Overload Capacity : 125% for 10 min.,

150% for 1 min.

Harmonic Voltage Distortion : < 3% THD (100% Linear Load)

: < 5% THD (100% Non-linear Load)

Voltage Transients:

100% Load Step Change : $\pm 2.0\%$ Loss or Return of Input : $\pm 1.5\%$ Transfer From Bypass to Inverter : $\pm 2.0\%$

(At Bypass Rated Voltage)

** Recovery Time : < 50 ms

5 FUNCTIONAL DESCRIPTION

The UPS shall protect the load against surges, sags, undervoltage, and voltage fluctuation. The UPS shall have built-in protection against permanent damage to itself and the connected load for all predictable types of malfunctions. The load shall be automatically transferred to the bypass line without interruption in the event of an internal UPS malfunction. The status of protective devices shall be indicated on a LCD graphic display screen on the front of the UPS.

5.1 Diode Rectifier

5.1.1 General

A solid-state full-wave bridge Diode Rectifier shall convert the incoming AC power into DC power to supply the inverter input and system battery. The Rectifier's DC/DC converter shall charge battery.

DC/DC converter shall be composed of IGBT controlled by PWM.

5.1.2 Voltage Regulation

The DC/DC converter output voltage shall not deviate by more than \pm 0.5% RMS under the following conditions:

- 0 100% loading (balanced and unbalanced non-transient loading)
- +10% -15% mains voltage change
- +/- 5% mains frequency change

5.1.3 Reflected Harmonic Content

Input current THD shall be less than 3% at 100% load and less than 6% at 25% load.

5.2 IGBT DC-DC Converter

5.2.1 General

A solid-state IGBT Battery Converter/Charger shall control battery charging.

5.2.2 Battery Charge Current Limit

The Converter logic shall provide DC battery current limiting for controlled battery charging. The battery current sensing shall be independent of the Converter DC output current sensing to provide precise battery recharging. The DC/DC Charging Converter shall include a circuit to limit battery-charging current to an adjustable level of 100% to 125% of maximum battery charging current.

5.2.3 Battery Charge Current Limit

The Converter logic shall provide DC for controlled battery charging. The battery current sensing shall be independent of the Converter DC Output current sensing to provide precise battery recharging control. The DC/DC Charging Converter shall include a circuit to regulate the battery charging current to between 100% and 125%.

5.2.4 Battery Protection

The converter shall be provided with monitoring and control circuits to protect the battery system from damage due to excessive discharge. Converter shutdown shall be initiated when the battery voltage reaches a discharge cutoff voltage of 277 VDC. Automatic shutdown based on discharge time is not acceptable.

5.2.5 DC Ripple

AC Ripple on the DC Bus shall be less than 0.2%.

5.3 IGBT Inverter:

5.3.1 General

For increased performance the inverter shall be composed of IGBT power transistors controlled utilizing a pulse-width-modulation (PWM) design. The Inverter shall continuously convert DC power from the Diode Rectifier to AC power for the critical loads. When the utility voltage or frequency exceeds the specified UPS input tolerances, the inverter shall continuously convert DC power from the battery source to AC power for the critical load.

The inverter shall be capable of providing rated output while operating at any battery voltage within the battery operating range. When the DC battery voltage reaches the operational low voltage limit during a loss of utility AC power, the inverter shall automatically shut off.

5.3.2 Output Voltage

The Inverter output voltage shall not deviate by more than \pm 1.0% RMS under the following steady state conditions as the Inverter DC input varies from :

- 0% to 100% Unbalanced load
- 0% to 100% Unbalanced load

5.3.3 Synchronization

The Inverter output voltage shall be automatically synchronized with the bypass AC source as long as the source is within the tolerable frequency and voltage range. If the bypass AC source is not within the range, the control circuitry will stop synchronization and operate the inverter in free running mode. When the bypass AC source recovers to within tolerance, the inverter shall change its frequency (slew rate 1Hz/sec) and track the bypass AC source until synchronization is achieved without causing any disturbance to the load.

5.3.4 Output Control

The Inverter can be manually started and stopped using the front panel controls.

5.3.5 Overload Capacity:

The Inverter output shall be capable of providing an overload current (125% for 10 min. and 150% for 1 min.). A message on the LCD of the control panel shall indicate this condition. If the time limit associated with the overload condition expires or the overload is in excess of the set current limit, the load power shall be transferred to the bypass source without interruption.

5.4 Battery Protection

The inverter shall be provided with monitoring and control circuits to protect the battery system from damage due to excessive discharge. Inverter shutdown shall be initiated when the battery voltage has reached the discharge cutoff voltage of 288 VDC. Automatic shutdown based on discharge time is not acceptable.

5.4.1 UPS operation

Pushing the "RUN" and "STOP" switches on the UPS operation panel will respectively start and stop the UPS inverter.

5.5 Static Bypass Circuit:

5.5.1 General:

An integral static bypass circuit shall be provided to supply an alternate source of power to the critical load in the event the inverter cannot supply rated output power. The bypass circuit shall be capable of supplying the UPS rated load current and accommodate fault clearing.

The 100% duty rated static bypass panel shall be composed of a thyristor switch with a wrap-around contactor. The thyristor switch shall be a high-speed transfer device. The wrap-around contactor shall be electrically connected in parallel to the thyristor switch and shall, at the same time as the thyristor switch, be energized and, upon closure, maintain the bypass source to the load to improve the efficiency and

reliability of the system. The thyristor switch shall only be utilized for the time needed to energize the contactor closure.

The UPS system logic shall employ sensing which shall cause the thyristor switch to energize and provide an uninterrupted transfer of the load to the bypass source when any of the following limitations are exceeded:

- Inverter output undervoltage or overvoltage.
- Overloads exceeding 125% for 10 min., or 150% for 1 min.
- DC circuit undervoltage or overvoltage.
- Final discharge voltage of system battery is reached and the bypass source is present, available, and within tolerance range

Transferring the output from the inverter to the bypass source and vice versa will be performed by pressing "BYPASS" and "UPS" switches on the operation panel.

Operating	Transfer mode	Transfer Type		
Mode		Synchronized	Unsynchronized	
Automatic	Inverter to Bypass (Overload, Internal Fault)	Uninterrupted	Interrupted	
"BYPASS" switch operated	Inverter to Bypass	Uninterrupted	Interrupted (forced transfer)	
Automatic	Bypass to Inverter (Auto-Retransfer Mode)	Uninterrupted	Transfer inhibited	
"UPS" switch operated	Bypass to Inverter	Uninterrupted	Transfer inhibited	

If the bypass source is beyond the conditions stated below, interrupted transfer shall be made upon detection of a fault condition.

- Bypass voltage greater than +/- 10% from the UPS rated output voltage.
- Bypass frequency greater than \pm 1 Hz from the UPS rated output frequency.

5.5.2 Overload Capacity:

• Continuous duty : 125% of the system rated capacity

• Overload duty : 1000% of ampere rating for greater than 1 cycle.

5.5.3 Retry function:

When an internal warning has been detected, power flow shall automatically switch from the main circuit (inverter) to the bypass circuit without interruption to the load. If the internal warning is cleared, UPS shall automatically switch the power flow from the bypass circuit to the main circuit (inverter) without interruption.

5.6 Metering, Monitoring, Alarms and Controls

5.6.1 Status Indicators

The Front Panel shall have a 4-line liquid crystal display (LCD) screen. The 4-line LCD screen shall display selected performance data, statistics, and operating conditions. The following metering will be displayed on LCD screen:

AC Input Voltage

AC Output Voltage

DC Voltage

DC Current

Output Current

Output Frequency

5.6.2 Mimic Panel

The UPS shall have a one-line diagram of the system on the control and monitor panels to provide a visual display of the status of circuit breakers within UPS. There shall be a keypad with 8 keys on the graphic display panel. The 8 keys allow easy operation of the UPS.

The mimic panel shall display the active/inactive status of the following:

AC Input, DC Input

Converter in Operation

Inverter in Operation

UPS/Bypass supply

Battery Operating Condition (Float Charge/Equal Charge/Discharge)

Fault, Warning

Operation Guidance (LCD Display)

Fault Guidance (LCD Display)

5.6.3 Isolated Contact Signals

Form "A" isolated contact signal outputs for remote use shall be furnished for the following operating status indications:

Inverter Operation

Battery Operation

Battery Voltage Drop

Bypass Supply

Warning

Fault

Contact ratings: 1A/120VAC, 1A/24VDC, 0.1A/120VDC (resistive).

Isolated contact signal inputs shall be furnished for the following remote operations: Remote Start, Remote Stop, Remote Emergency Power Off (EPO).

The contact signal inputs and outputs shall be wired to a terminal block located inside the UPS.

6 MECHANICAL DESIGN

6.1 UPS Enclosure

The UPS shall be freestanding, front access, NEMA1 enclosure equipped with a leveling channel base. The enclosure shall include provisions for hoisting, jacking, and forklift handling.

6.2 Cable Access

Cable access to the UPS shall be

80 kW :Bottom entry only
100 kW :Bottom entry only
150 kW : Top and Bottom entry
225 kW : Top and Bottom entry
300 kW : Top entry only.

7 WARRANTY

7.1 UPS Warranty

The UPS shall come with a 36-month warranty on all mechanical, electrical, electronic components. Parts, labor, and travel are included during warranty period. Optional extended warranties shall be available.

7.2 UPS Battery Warranty

The back-up batteries shall come with a ten-year warranty: three years full, then seven years pro rata. Parts, labor, and travel are included during warranty period. Optional extended warranties shall be available. See Toshiba warranties at www.toshiba.com/ind

7.3 Warranty Support Availability

Warranty and technical support shall be available 24/7/365. (877-867-8773)

8 BATTERY CABINETS (OPTION)

The UPS manufacturer can provide optional matching battery cabinets with DC breaker.

9 COMMUNICATIONS (OPTIONAL)

9.1 RemotEye II Network Adapter

The UPS shall provide either an internal or external support for the internet web/SNMP adapter RemotEye II for the optional capability of remote or internet system monitoring.

9.1.1 SNMP Ability

RemotEye II shall provide a SNMP interface for the UPS. The SNMP interface shall provide for easy integration of UPS management into an existing SNMP Network Management System. At any given time, SNMP queries shall be able to poll the RemotEye II agent for the current status of its connected UPS.

9.1.2 HTTP Familiarity

The RemotEye II shall provide a HTTP interface for the UPS to allow easy access of the UPS information from any machine with a web browser. At any time, a network workstation or management station shall be able to open a RemotEye II website. RemotEye II website shall enable the UPS system information to be configured and monitored remotely. RemotEye II shall provide access to 3 java applets for monitoring, event logging, and trend analysis.

9.1.3 Shutdown Capability

The RemotEye II application software shall allow RemotEye II to remotely notify and shutdown selected network servers.

9.2 Remote Status Alarm Panel (RSAP)

The manufacturer shall optionally provide a RSAP that shall provide a wall-mounted LED mimic display for UPS status events of:

- Input ON
- Bypass ON
- Inverter ON
- Low Battery, AC Fail
- New alarm annunciation
- Battery backup for the RSAP monitor.

10 TOSHIBA DISTRIBUTION CABINET (TDC) (OPTION)

The manufacturer can optionally provide a matching TDC for the UPS.

- The TDC can include a step-down, 480/208/120 V transformer in a matching NEMA1 cabinet.
- The TDC can include a three-breaker MBS with a slidebar interlock. Interlock keys and Solenoid Key-Retractable Unit (SKRU) can be provided.
- The TDC can include up to eight 225 A sub-feed breakers.
- The TDC can include up to two 42-pole distribution panels.

11 MAINTENANCE BYPASS PANEL (OPTION)

The manufacturer can optionally provide a MBS (Maintenance Bypass Panel) for the UPS.

11.1 Site Installation

The MBS can be available in either a wall mount or floor mount configuration.

11.2 Electrical Configuration

The MBS can be available in two, three, or four breaker configurations.

11.3 Mechanical Interlock

The MBS can have the option for a two-kirk-key interlock system.

11.4 External Maintenance Bypass:

- A manually operated maintenance bypass panel can be provided to bypass the power feeding the critical load from inverter to a static switch panel without causing any power interruption.
- Bypass input breaker can supply input power to the UPS module static bypass input. If the system design calls for separate UPS and bypass inputs, a bypass input breaker can be installed on each input.
- UPS maintenance bypass breaker can allow power flow to the load when the UPS is bypassed. This can be a normally open circuit breaker.
- The UPS module output can feed the UPS output isolation breaker.

• Optionally, the two input bypass breaker can be used to feed both the UPS converter input and the UPS bypass input.

12 **AUXILIARY TRANSFORMER CABINETS (OPTION)**

The UPS manufacturer can provide optional Auxiliary Transformer Cabinets (ATC) for stepping the UPS output voltage down to service load voltages.

13 **POWER DISTRIBUTION UNITS (OPTION)**

The UPS manufacturer shall provide optional PDUs (Power Distribution Units) for stepping the UPS output voltage down to service load voltages. The PDUs can be provided in either front-access cabinet or Rack-mount style.

14 EXTENDED SERVICES (OPTION)

The UPS manufacturer can offer:

- Startup Service
- Maintenance Contracts (Silver, Gold, Platinum)
- Preventive Maintenance Contracts
- Spare-parts kits (A, B, and C level)
- Extended warranty coverage for up to an additional 5 years
- Enhanced warranty contract (24/7 + Holiday coverage)
- Load bank testing
- Factory witness testing
- Site monitor and power audits